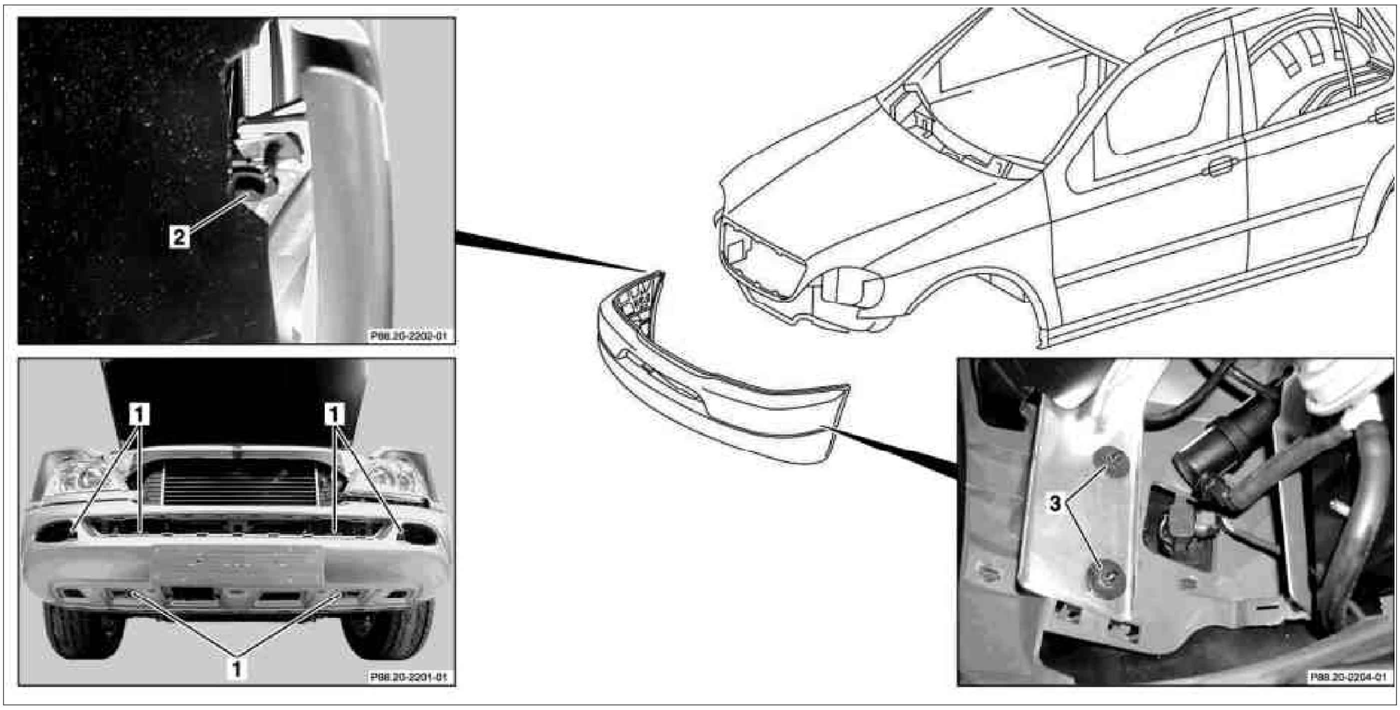
MODEL 163.113 /154 #A as of 289565,
163.113 #X as of 754620,
163.128 /154 /157 /175 except CODE (U49) Styling package



P88.20-2203-09

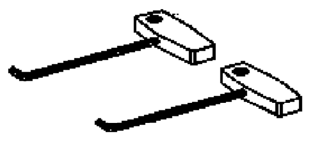
	Remove/install		
1.1	Remove brush guard together with underride guard	If installed. Nm Nm Nm	AR88.30-P-2000-01GI *BA88.30-P-1003-01A *BA88.30-P-1015-01A *BA88.30-P-1016-01A
2	Remove fog lamps		AR82.10-P-5103GI
3	Remove front bumper grille.	Carefully remove bumper grille so that bumper grille and mounts cannot be damaged. Remove with correspondingly formed hook. Pulling hook	*140589023300
4	Remove outdoor temperature sensor from bumper.		
5	Unscrew screws (1)	At front side of bumper. Nm	*BA88.20-P-1009-01B
6	Unscrew bolt (2)	At inner bumper corners. Nm	*BA88.20-P-1002-01B
7	Unscrew nuts (3).	At inner sides of bumper. Nm	*BA88.20-P-1001-01B
8	Loosen side mount on bumper from body.	Loosen only one side. Move mount toward inside.	
9	Remove bumper toward front.	Do not damage paint. Do not damage Parktronic connection cable if present. **Installation:** Observe correct installation position of fog lamps.	
10.1	Disconnect connector from Parktronic system	Only with Parktronic system (PTS), code 220a.	
11	Install in the reverse order		

Nm **Detachable body components, underride guard**

Number	Designation		Model 163 as of 1.9.01
BA88.30-P-1003-01A	Screw, mount on brush guard	Nm	25
BA88.30-P-1015-01A	Nut, underride guard to bracket	Nm	49
BA88.30-P-1016-01A	Bolt, front section of underride guard to rear section of underride guard	Nm	49

Nm **Bumper**

Number	Designation		Model 163
BA88.20-P-1001-01B	Nut, front bumper on outer mount	Nm	8
BA88.20-P-1002-01B	Screw for front bumper on inner mount	Nm	1.5
BA88.20-P-1009-01B	Screw for front bumper on mount	Nm	8



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Pulling hook